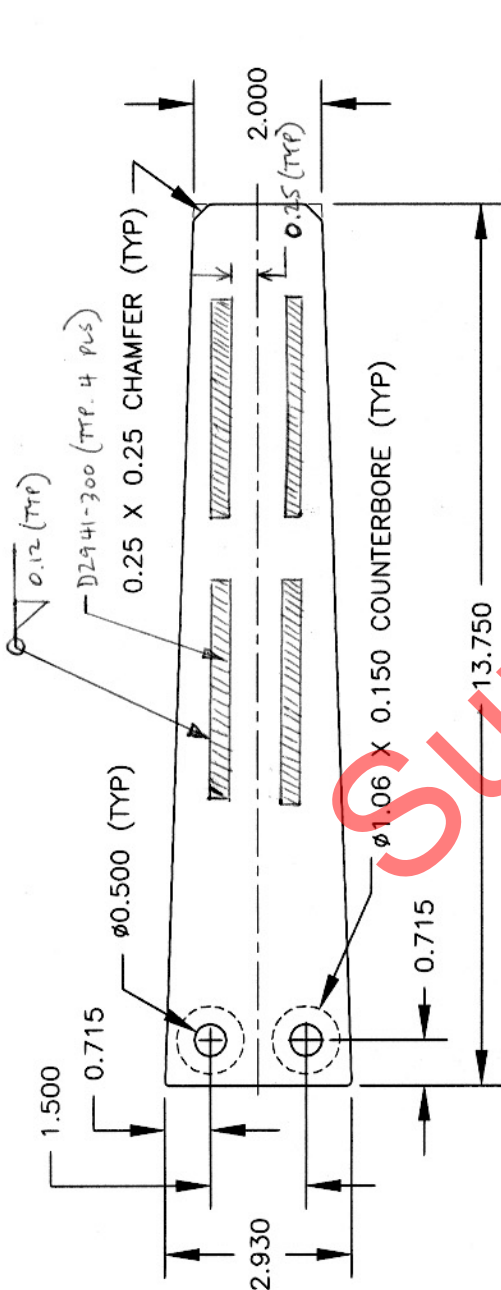
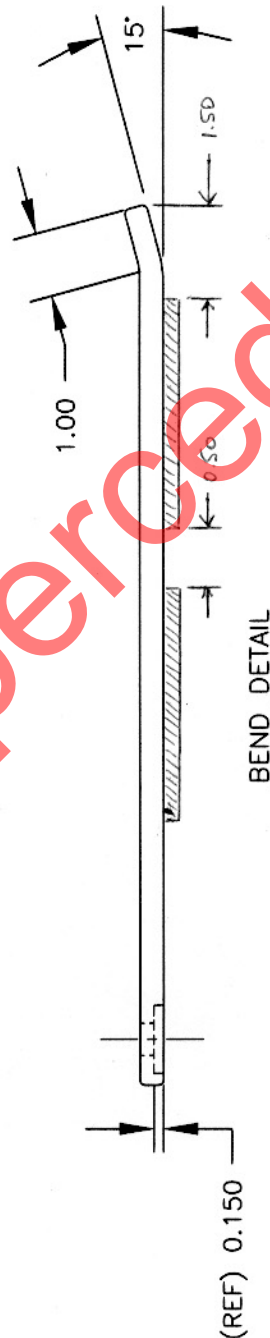


**DART**

|                               |                                |   |                        |
|-------------------------------|--------------------------------|---|------------------------|
| DESIGN<br><i>[Signature]</i>  | DRAWN BY<br><i>[Signature]</i> | DART AEROSPACE USA, INC.<br>FAIRCHILD INTERNATIONAL AIRPORT, WA |                        |
| CHECKED<br><i>[Signature]</i> | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br>D2741  | REV. B<br>SHEET 1 OF 1 |
| DATE<br>98.09.01              |                                | TITLE<br>BLADE  | SCALE<br>1:3           |
| A                             | 98.04.16                       | NEW ISSUE   |                        |
| B                             | 98.09.01                       | CHANGE C'SINK TO C'BORE   |                        |
| B1                            | 01.01.31                       | ADD 2941-041 / -043 OPTIONS                                     |                        |
| B2                            | 01.02.25                       | ADD ROCKWELL HARDNESS   |                        |

RELEASED  
98.11.03 DS

FLAT PATTERN



BEND DETAIL

MATERIAL: AISI 4130 STEEL 0.375 THICK

MIN. ULTIMATE TENSILE STRENGTH = 152 ksi (34-40 HRC)

MIN. YIELD TENSILE STRENGTH = 141 ksi

FINISH: POWDER COAT WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

BREAK ALL SHARP EDGES 0.030 TO 0.060

01.01.31  
01.01.31  
01.01.31  
TO MAKE D2741-041, WELD 2941-300 (4) AS SHOWN ABOVE. REMOVE POWDER COAT FROM SURFACE OF D2941-300  
TO MAKE D2741-043, WELD 7560 HARDCOAT ROD INSTEAD OF D2941-300